



# Peddinghaus

Peddinghaus Anlagen & Maschinen GmbH

Original-Peddinghaus  
Punching Machine  
with Hydraulic Drive System

## Hydraulic 1250



42250

### Technical Data

rated capacity	kN	1250
stroke	mm	50
stroke, adjustable	mm	10 - 50
number of strokes, 10 mm	min <sup>-1</sup>	29
working height to die	mm	1,100
fitting height	mm	372
throat depth	mm	510
width of flat die bolster	mm	300
punches with standard punching attachment		
with flat die bolster	up to mm	Ø 39 in 24
with universal die block		
channels in flange	mm	100 - 380
I-beams in flange	mm	100 - 340
channels in web	mm	100 - 400
I-beams in web	mm	100 - 500
punches with oversize punching attachment		
SV 58	up to mm	Ø 58 in 15
	up to mm	Ø 65 in 14
SV 90	up to mm	Ø 90 in 10
SV 130	up to mm	Ø 130 in 7
<b>Machine Data</b>		
power rating	kW	11
charge of oil	l	103
net weight with oil	appr. kg	2,350
overall machine dimensions Lx W x H	cm	175x102x191
ref. no.		42250

All capacities refer to material with a tensile strength of 450 N/mm<sup>2</sup>.  
We reserve the right to make design alterations without notice.

## Hydraulic 1250

### Standard scope of delivery

- quick-change punching attachment up to 39 mm Ø, for punches and dies of the **blue series**
- flat die bolster or universal die block
- height-adjustable swing-away stripper with exchangeable plate
- hydraulic low pressure spotter for foot operation
- two-stage foot pedal and electrical control elements
- grease lubrication
- integrated hydraulic power pack
- three-phase A.C. motor, 400 Volt, 50 Hz

### Accessories

